

TRIUMPH 5 XB

Block bottom bag machine



The TRIUMPH 5 XB is the ideal machine for large-format packaging and carrier bags and offers a user friendly touch screen control panel.



Developed in the year 2014, the TRIUMPH 5 XB as the largest machine in the TRIUMPH series integrates itself seamlessly into the block bottom bag machine program by GARANT. Particularly suitable for the production of large-format carrier bags, the TRIUMPH 5 XB convinces its users through a high degree of automation, due to which relatively small order quantities can be economically produced! Numerous functions and adjustment options can be directly selected via a userfriendly touch panel.

Like all machines in the TRIUMPH series, the TRIUMPH 5 XB can also be equipped with various additional devices and an inline printing mechanism. (Should the requirements change, retrofit solutions are feasible at any time due to the modular component construction!)

Format ranges for the TRIUMPH 5 XB

Bag width	12.60–21.26 inch	320–540 mm
Bottom width	4.72–13.78 inch	120–350 mm
Cut-off length	16.54–30.31 inch	420–770 mm

Optional additional devices

Bottom patch unit



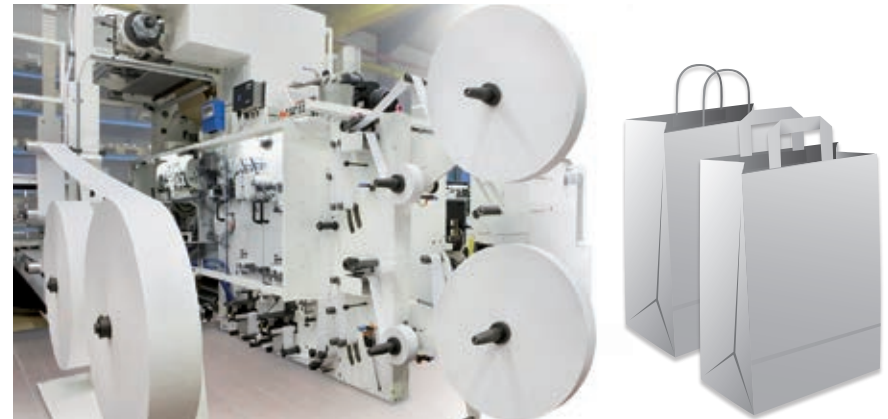
Inline printer LINAFLIX NL



Feeding unit/cross pasting



Flat or twisted handle unit



Format ranges for all TRIUMPH models

		TRIUMPH 2B	TRIUMPH 2-T8	TRIUMPH 3 MR	TRIUMPH 3G	TRIUMPH 5 QT	TRIUMPH 5 XB
Bag width	[mm]	70–230	80–280	105–320	150–320	180–460	320–540
Bottom width	[mm]	40–140	50–160	55–180	70–200	70–230	120–350
Cut-off length	[mm]	200–470	250–550	240–650	360–770	360–770	420–770
Roll width	[mm]	max. 770	max. 900	max. 1070	max. 1070	max. 1370	max. 1520
Roll diameter	[mm]	max. 1300	max. 1300	max. 1300	max. 1300	max. 1300	max. 1300

		TRIUMPH 2B	TRIUMPH 2-T8	TRIUMPH 3 MR	TRIUMPH 3G	TRIUMPH 5 QT	TRIUMPH 5 XB
Bag width	[inch]	2.76–9.06	3.15–11.02	4.13–12.60	5.91–12.60	7.09–18.11	12.60–21.26
Bottom width	[inch]	1.57–5.51	1.97–6.30	2.17–7.09	2.76–7.87	2,76–9.06	4.72–13.78
Cut-off length	[inch]	7.87–18.50	9.84–21.65	9.45–25.59	14.17–30.31	14.17–30.31	16.54–30.31
Roll width	[inch]	max. 30.31	max. 35.43	max. 42.13	max. 42.13	max. 53.94	max. 59.84
Roll diameter	[inch]	max. 51.18	max. 51.18	max. 51.18	max. 51.18	max. 51,18	max. 51,18