

TRIUMPH S

Block bottom bag machine



The fastest machine of the TRIUMPH series



The TRIUMPH S is the new edition of the classic TRIUMPH 0. This machine has been in the GARANT-Portfolio for a long time with its robust and low-wear compact design.

In the new edition of 2019, the machine was equipped with modern SERVO motors.

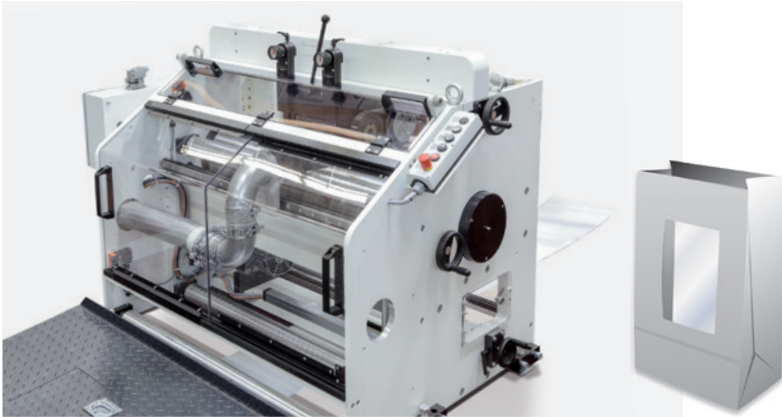
The TRIUMPH S can be used in a wide range of applications, including flour and sugar packaging. Also 2-layer block bottom bags for tea or spice packaging can be produced at high speed.

Format ranges for the TRIUMPH S

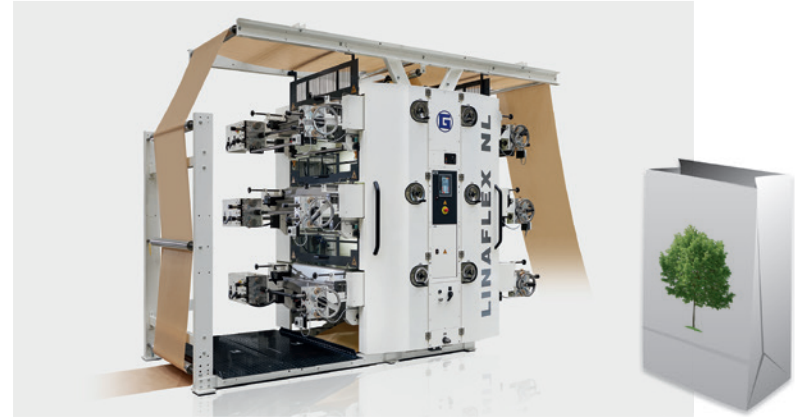
Bag width	2.36–4.72 inch	60–120 mm
Bottom width	1.57–3.15 inch	40–80 mm
Cut-off length	7.09–12.20 inch	180–310 mm

Optional additional devices

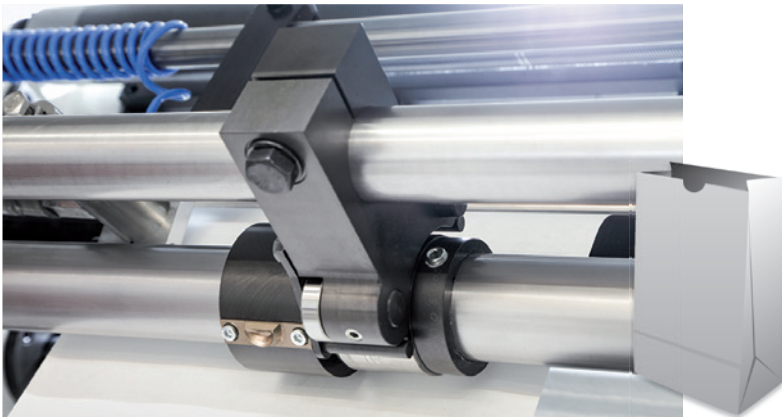
SERVO window die cut unit



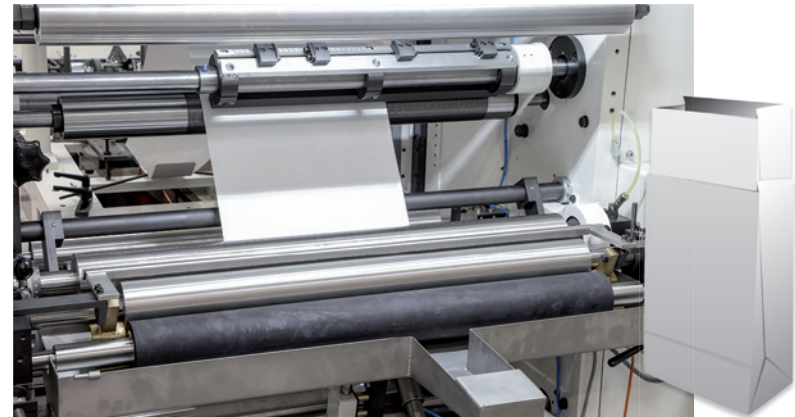
Inline printer LINAFLIX NL



Thumb hole unit



Feeding unit/cross pasting



Format ranges for all TRIUMPH models

		TRIUMPH S	TRIUMPH 2B	TRIUMPH 2-T8	TRIUMPH 3 MR	TRIUMPH 3G	TRIUMPH 5-F6	TRIUMPH 5 XB
Bag width	[mm]	60–120	70–230	80–280	105–320	150–320	180–460	320–540
Bottom width	[mm]	40–80	40–140	50–170	55–180	70–200	70–255	120–350
Cut-off length	[mm]	180–310	200–470	250–550	240–650	360–770	320–770	420–770
Roll width	[mm]	max. 420	max. 770	max. 920	max. 1070	max. 1070	max. 1450	max. 1520
Roll diameter	[mm]	max. 1300	max. 1300	max. 1300	max. 1300	max. 1300	max. 1300	max. 1300

		TRIUMPH S	TRIUMPH 2B	TRIUMPH 2-T8	TRIUMPH 3 MR	TRIUMPH 3G	TRIUMPH 5-F6	TRIUMPH 5 XB
Bag width	[inch]	2.36–4.72	2.76–9.06	3.15–11.02	4.13–12.60	5.91–12.60	7.10–18.11	12.60–21.26
Bottom width	[inch]	1.57–3.15	1.57–5.51	1.97–6.69	2.17–7.09	2.76–7.87	2.75–10.00	4.72–13.78
Cut-off length	[inch]	7.09–12.20	7.87–18.50	9.84–21.65	9.45–25.59	14.17–30.31	12.60–30.31	16.54–30.31
Roll width	[inch]	max. 15.53	max. 30.31	max. 36.22	max. 42.13	max. 42.13	max. 57.09	max. 59.84
Roll diameter	[inch]	max. 51.18	max. 51.18	max. 51.18	max. 51.18	max. 51.18	max. 51.18	max. 51.18

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