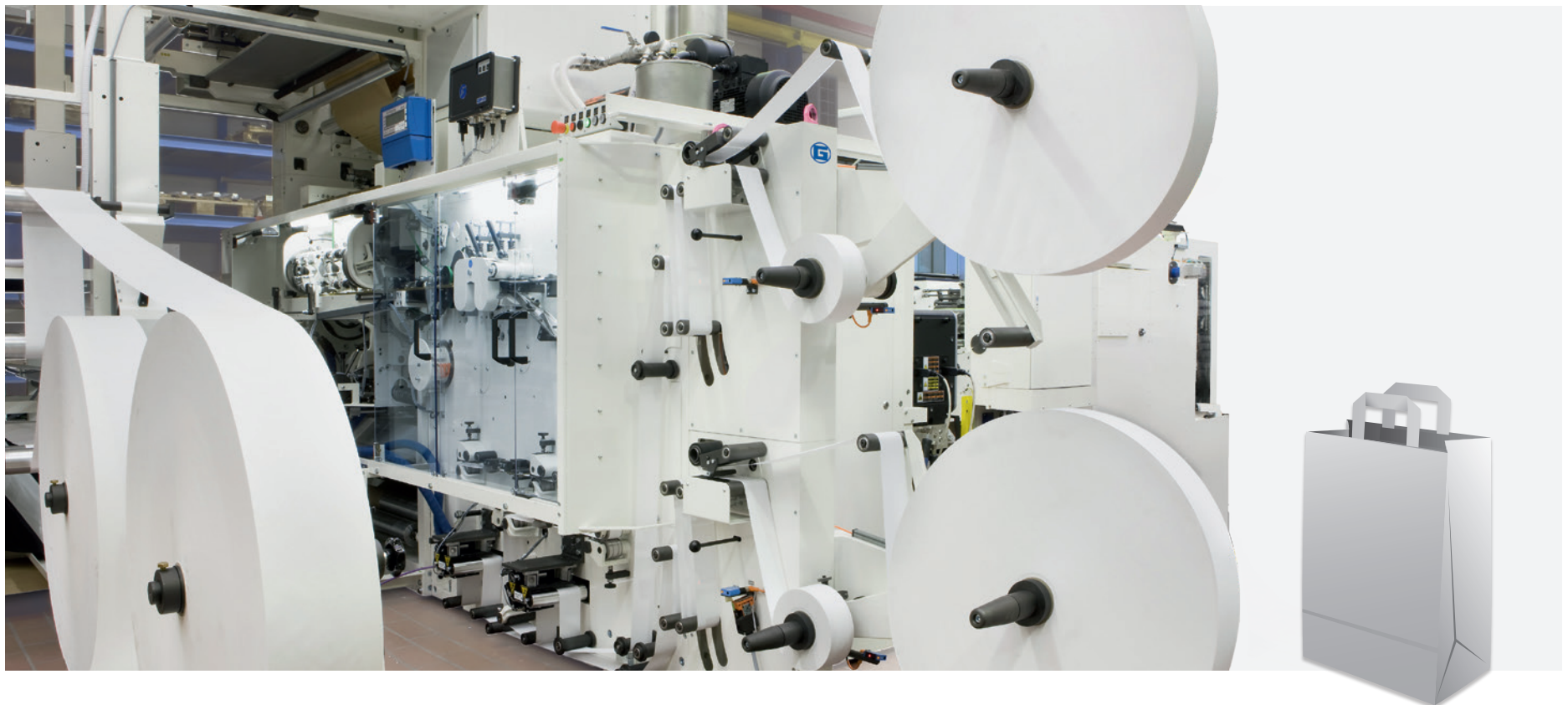


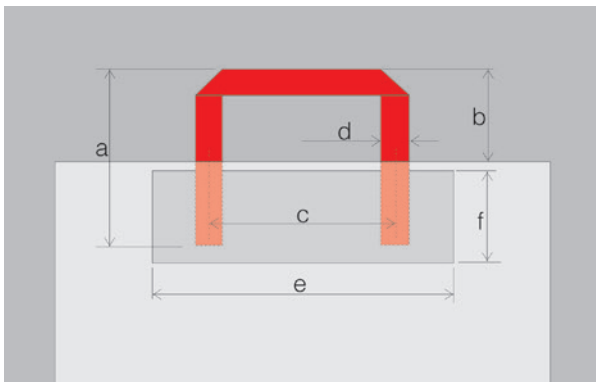
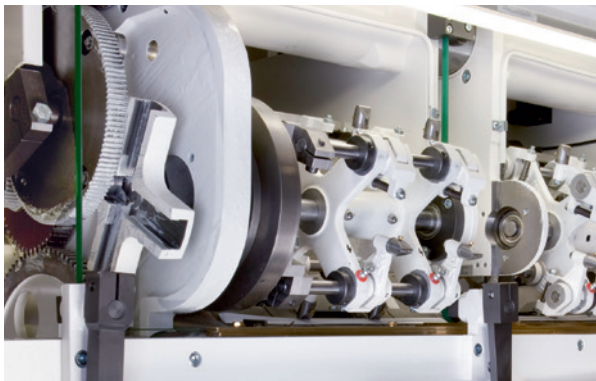
# INNER HANDLE UNIT SM/SERVO

Production of bags with flat handle for TRIUMPH block bottom bag machine



# INNER HANDLE UNIT SM/SERVO

Production of bags with flat handle for TRIUMPH block bottom bag machine



## Technical data

Handle system height	Position a	up to 175 mm (6.89") *	
Handle excess	Position b	up to 95 mm (3.74") *	
Handle width	Position c	110 mm (4.33")	
Handle tape width	Position d	18 mm (0.71")	
Handle tape length		350 mm (13.78") – 450 mm (17.72")	
		Standard 350 mm (13.78")	
Handle paper	Kraft paper	3-layer folded	100–140 g/m <sup>2</sup>
		5-layer folded	70–90 g/m <sup>2</sup>
Handle paper width		45 mm (1.77") and 80 mm (3.15")	
Reinforcement patch width	Position e	180 mm (7.09")	
Reinforcement patch length	Position f	70 mm (2.76")	
Reinforcement patch paper	Kraft paper	70–120 g/m <sup>2</sup>	

\* depending on handle cut off length

## Innovations

- Continuous servo technology
- Settings on the machine can be altered during production
- Extremely short change over time

## Optional equipment

- Laminating unit for 2 layer bags

## Format range SM (flat handle)

Bag width 180 mm	180 mm (7.09") – 460/540 mm (18,11/21.26")
Cut-off length 270 mm	270 mm (10.63") – 770 mm (30.31")
Paper width	max. 1320/1500 mm (51.97/59.06")
Max. distance handle center – handle center	670 mm (26.38")
Min. distance handle center – handle center	250 mm (9.84")

## Garant Maschinenhandel GmbH

Münsterstraße 91 · 49525 Lengerich · Germany · Tel.: +49 5481 809-0 · Fax: +49 5481 809-109  
 infos@garant-maschinen.de · www.garant-maschinen.de